# Product Data Sheet

Collection: Fresco

Product: BEECH Vulcano Fresco Arco

Product Code: **F505** 

# TECHNICAL PRODUCT DESCRIPTION:

Branches	isolated small knots are permitted	
Cracks	cracks are not permitted	
Worm	not permitted VERITAS	
Discolourisation	permitted	
Grain	permitted	
Color difference	is a characteristic of natural wood	

# WOOD TYPE:

**Beech -** Beech appears in until now, undreamt of varieties. Depending on the sort, one can find a simple picture or an optic full of character and grain. Through the balanced surface optic with individual branch knots, this hard wood fits easily into both modern and traditional rooms.

#### WOOD TREATMENT:

**vulcano dark -** Vulcano dark woods are intensively thermo treated. The woods are proverbially baked without chemical additives and therefore have a deep brown hue across the entire material crosscut. Vulcano therefore represents a responsible and ecological alternative to tropical woods.

#### PLANK TYPE:

**Symmetric-three-layer-construction -** Symmetric-three-layer-construction with bevel on long side (depending on product: small, big, hand-planed) and all side tongue and groove for end to end laying.

- Overlay approx. 4 respectively 5mm (hardwood respectively conifer) consisting of selected quality wood. \*Handplaned and milled surfaces may have a thinner top layer on partial areas.
- Intermediate softwood, bonded to the overlay and back layer with PVA adhesivE
- Back layer approx. 4 respectively 5mm (hardwood respectively consisting of the same wood as the overlay

#### **AVAILABLE DIMENSIONS:**

2400 x 185 x 16

2400 x 185 x 19



# SURFACE:

The surface finishing of mafi natural wooden flooring is done exclusively with natural oils, which cure oxidatively. These oils consist of naturally renewable raw materials and are 100% biodegradable. Natural oils are harmless and generally antiallergenic. They provide a pleasant surface and a natural optical appearance of wood.

To obtain the desired visual appearance and quality, each mafi natural wooden floor is oiled twice. This is the reason why we distinguish between:

- Production surface = professionally preoiled surface ex works
- Installed surface = professionally re-oiled surface after the flooring is laid.

Exception: All floors of the Domino collection are delivered with a raw surface.

There are some defined criteria from mafi for the installed surface. These should be completed by the certified partners of mafi to ensure a guarantee.



# **AVAILABLE SURFACE TREATMENT:**

**milled / grey oil:** Through milling a 3D surface is created with an continuous design. In addition by brushing wood, it gets a characteristic surface structure depending on its naturally grown wood grain. grey oiled - grey pigments in the oil make the wood appear weathered.

milled / natural oil: Through milling a 3D surface is created with an continuous design. In addition by brushing wood, it gets a characteristic surface structure depending on its naturally grown wood grain. natural oiled - the natural oil intensifies the colour and grain of the wood.

**milled / white oil:** Through milling a 3D surface is created with an continuous design. In addition by brushing wood, it gets a characteristic surface structure depending on its naturally grown wood grain. white oiled - white pigments in the oil brighten the floor.

#### **UNDERFLOOR HEATING:**

Nearly all mafi natural wooden floors are suitable for underfloor heating systems. Only exceptions are Larch Country, Larch Country Vulcano and Vulcano Rosso). Please have a look into the installation instructions for detailed information. With a room temperature of 21°C the floor's surface temperature should be maximum 27°C.

#### ADHESIVE (PVA):

mafi natural wooden floors are exclusively glued together with casein adhesive. It is manufactured with water, carbon, lime, acetic acid and without any use of formaldehyde and solvents. PVA, the principal component for casein adhesive is used for packaging food and therefore it is free of any poisonous category.

#### MOISTURE CONTENT OF THE WOOD:

The moisture content of mafi natural wooden floors is between 6 - 8 % ex works. (exception: all Vulcano floors are between 2 - 5 %). This is guaranteed through special analyzers which are continuously calibrated.

# **TONGUE AND GROOVE:**

The width of each tongue and groove is circa 4mm. It is about keyway. Tongue and groove is on all sides for easy installation

Exception: All floors of the Domino collection are delivered glued on a net without tongue and groove.

#### **INSTALLATION:**

mafi natural wooden floors can be installed floatingly, with floor joists or by gluing. Please take the mafi installation instructions into consideration.

## **USAGE:**

All mafi natural wood floors comply with CE directives in accordance with ÖNORM EN 14342.

**P1 / P2 / O:** P1 Suitable for low and medium traffic: bedroom, children's room, lounge, etc. P2 Suitable for medium traffic and heavily frequented areas: kitchen, dining-room etc. O Suitable for commercially used zones. Attention! Only after consultation with an expert and compliance test of the actual area!

## **IMPORTANT ADVICE:**

mafi natural wood floors are pure natural products and therefore unique. Differences in color and textures are because of different growing conditions of the single tree. Samples and exhibition spaces can never match the delivered floor to 100%.



## **DUE DILIGENCE:**

The subsurface as well as the goods for installation has to be checked if the standards are kept to the following:

- Parquet works DIN 18356;
- Wooden floors: DIN EN 13489;
- Tolerances in building construction DIN 18202;

Each plank has to be checked regarding proper quality prior to installation.

The completion of a heating protocol is imperative if an installation on underfloor heating is realized.

## TECHNICAL DATA:

Density:	0,54 - 0,91 g/cm3	g/cm³
Thermal resistance:	0,07 - 0,19 m2*K/W	m2k/w
Hardness (Brinel scale)	34 N/mm2	N/mm <sup>2</sup>
Lindane and Pentachlorophenol	< 5 ppm	ppm
Fire certification	CFL-s1	
Emission Category	E1	

# DISCLAIMER:

With publication of this product data sheets all previous versions invalid. Errors, prices, and technical modifications are possible to change without notice.

